

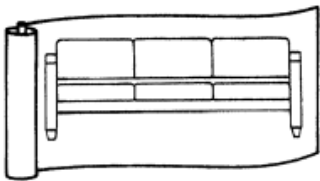


COM Calculations & Requirements

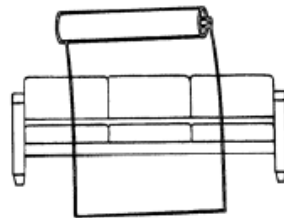
Standards for Calculating COM Upholstery:

Designers and clients are incorporating more and more COM [Customers Own Material] upholstery on projects. The question of “how much yardage” is always asked and in question.

We have provided a matrix to effectively calculate the COM requirements for seating. It is always suggested to contact the manufacturer of the seating and or furniture you are upholstering with specific questions regarding their products.



Railroad means the design of the upholstery pattern runs vertically from the selvage. When viewing the fabric from one of the selvage edges any figures / part of the design will appear upright. Stripes run perpendicular to the selvage edges. Railroad fabrics allow tailoring of one-piece backs or seat cushions of sofas without seams.



Up the Roll (non-Railroad) means the design of the upholstery pattern runs horizontally from selvage to selvage. When viewing the fabric from one of the selvage edges any figures / part of the design will appear sideways. Non-Railroad stripes run parallel with the selvage edges. Non-Railroad fabrics require seaming of fabrics on one-piece backs and seat cushions greater than 54" wide.

RAILROAD One-Way Match	FABRIC WIDTHS		
	54"	53"	48" 47" - 42"
1"-5" repeat	10%	30%	45%
6"-13" repeat	20%	40%	55%
14"-20" repeat	40%	60%	75%
21"-27" repeat	50%	70%	85%

Two Way Match			
1"-5" repeat	30%	50%	65%
6"-13" repeat	40%	60%	75%
14" -20 repeat	60%	80%	95%
21"-27" repeat	70%	90%	105%

UP The Roll One-Way Match	(Non-Railroad)		
	54"	53"	48" 47" - 42"
1"-5" repeat	25%	45%	60%
6"-13" repeat	40%	60%	75%
14"-20" repeat	50%	70%	85%
21"-27" repeat	60%	80%	95%

Two Way Match			
1"-5" repeat	35%	55%	70%
6"-13" repeat	60%	80%	95%
14"-20"repeat	70%	90%	105%
21"-27" repeat	80%	100%	115%

AD613/3